

310S

Seamless Ferritic and Austenitic Alloy-Steel Boiler, Superheater, and Heat-Exchanger Tubes 310S steel chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, We can produce round bars, forged rings, forged cakes, flat bars, tubes, sheets, plates, steel wires, steel strips, steel coils, etc. The size can be customized, the maximum order quantity is 100Kg. It also contains the use of **310S**, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Materials Stainless Steels Seamless Ferritic and Austenitic Alloy-Steel Boiler, Superheater, and Heat-Exchanger Tubes 310S

310S Standard Number				
ITEM	Standard Number	Descriptions		
1	A 213/A 213M (2011)	Seamless Ferritic and Austenitic Alloy-Steel Boiler, Superheater, and Heat-Exchanger Tubes		
2	A 240/A 240M (2012)	Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications		
3	A 249/A 249M (2010)	Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes		
4	A 276 (2008)	Stainless Steel Bars and Shapes		
5	A 312/A 312M (2012)	Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes		
6	A 314 (2008)	Stainless Steel Billets and Bars for Forging		
7	A 358/A 358M (2008)	Electric-Fusion-Welded Austenitic Chromium-Nickel Stainless Steel Pipe for High- Temperature Service and General Applications		
8	A 403/A 403M (2012)	Wrought Austenitic Stainless Steel Piping Fittings		
9	A 409/A 409M (2009)	Welded Large Diameter Austenitic Steel Pipe for Corrosive or High-Temperature Service		
10	A 473 (2009)	Stainless Steel Forgings		
11	A 479/A 479M (2011)	Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels		
12	A 511/A 511M (2012)	Seamless Stainless Steel Mechanical Tubing		



13	A 580/A 580M (2012)	Stainless Steel Wire
14	A 813/A 813M (2009)	Single- or Double-Welded Austenitic Stainless Steel Pipe
15	A 814/A 814M (2008)	Cold-Worked Welded Austenitic Stainless Steel Pipe
16	A 943/A 943M (2009)	Spray-Formed Seamless Austenitic Stainless Steel Pipes
17	A 959 (2011)	Standard Guide for Specifying Harmonized Standard Grade Compositions for Wrought Stainless Steels
18	SAE J 405 (1998)	Chemical compositions of SAE wrought stainless steels

310S Chemical composition(mass fraction)(wt.%)									
Chemical				Min.(%)			Max.(%)		
С							0.08		
Si							1.50		
Mn							2.00		
Р							0.045		
S							0.03		
Cr				24.00			26.00		
	Ni			19.00			22.00		
С	Si	Mn	Р	S	Cr	Ni	Мо	V	Ta
W	N	Cu	Со	Pb	В	Nb	Al	Ti	Other

310S Physical Properties						
Tensile strength	115-234	b/MPa				
Yield Strength	23	0.2 /MPa				
Elongation	65	5 (%)				
	-	(%)				
Akv	-	Akv /J				
HBS	123-321	-				

HRC	30	-

310S Mechanical Properties					
Tensile strength	231-231	b/MPa			
Yield Strength	154	0.2 /MPa			
Elongation	56	5 (%)			
		(%)			
Akv		Akv /J			
HBS	235-268				
HRC	30				

310S Heat Treatment Regime						
Annealing	Quenching	Tempering	Normalizing	Q & T		
?	?	?	?	?		

310S Range of products						
Product type	Products	Dimension	Processes	Deliver Status		
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting		
Steel Bar	Round Bar, Flat Bar, Square Bar	8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,		
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting		
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED		

We can produce Stainless Steels the specifications follows:

Note:

(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.



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(2) in the ASTM A6 standard specified scope can meet any additional conditions.

(3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter: 1mm-2000mm

Square bar:

Size: 50mm * 50mm-600mm *600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any

conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's

requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

Excellent service for all kinds of industries, with advantages of technologies, equipment and price.

We serve you with our honesty, integrity, and professionality.